Preparatory **PLUMBING** specifications and guidelines



HYDROTONE THERMAL M



- The following information is to assist the plumbing contractor in preparation for the delivery and installation of the Hydrotone Thermal M.
- All plumbing work performed must be in accordance with the local and national codes.
- An installation and user guide is supplied with the equipment.

GENERAL DESCRIPTION

The Hydrotone Thermal M is a stand alone hydrotherapy steam/shower capsule. The Thermal M is supplied standard with a column base which is to be fixed to a concrete floor (25mpa) using 3/8" x 2" (10mm x 50mm) Hilti HSL heavy duty anchors – 8 pieces required. Alternatively a separate **free standing base support** is available and is recommended for wooden floors.

	REQUIREMENTS
Hot and Cold Water Supply – 34" (19mm)	 ¾" (19mm) hot and cold supply lines should exit the floor as shown in the floor plan provided – install shut-off valves to lines. Hot and cold water supply lines are to be connected to the ¾" (19mm) female unions located under the wet table. Ensure water lines are purged of sand and grit etc prior to final connection to the unit. It is recommended that ¾" (19mm) true-flow in-line serviceable water strainers be fitted.
Operating Hot Water Supply	 An operating Hot water supply temperature of between 122°F (50°C) and 140°F (60°C) is required.
Water Drainage – 2"(50mm)	 A 2" (50mm) drain should be located as shown in the floor plan provided. The table's 2" (50mm) drain is to be connected to this floor drain. An additional floor drain is required in the room to cater for drainage of the floor in the event that flooding occurs.
Operating Pressure	 An operating water pressure between 43.5 PSI and 145 PSI max is allowed. For optimum shower performance a pressure of approximately 60-70 PSI is recommended.
Water Consumption	 The Hydrotone Thermal M has a steam / shower system that utilises approximately 65 gallons (250 litres) of water per 30 minute treatment. Assume 45 gallons (170 litres) of this to be Hot water. Based upon the expected number of treatments daily an appropriate hot water supply needs to be installed. NOTE: Water consumption is based upon HydroCo treatment procedures.

Manufacturer reserves the right to amend specifications without prior notice

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